



**SALES SPECIFICATION**

**Code: DBE**

**Description: Di Basic Ester**

Test Description	Specification Limits		Unit of Measure	Test Method
	Min.	Max.		
Ester Content	99.0		Wt%	GCANALYSIS
Water Content		0.10	Wt%	ASTM D 1364
Acid Number		0.30	Mg koh/g	ASTM D1613
Di Methyl adipate	10.0	25.0	Wt%	GCANALYSIS
Di Methyl Glutarate	55.0	56.0	Wt%	GCANALYSIS
Di Methyl Succinate	15.0	25.0	Wt%	ASTM D1209
Colour		15	APHA	ASTM D1209

Comments: Physical properties are not monitored constantly.

**Issue of Revision Date: 21-03-2006**

**Spec Version Number: 1**